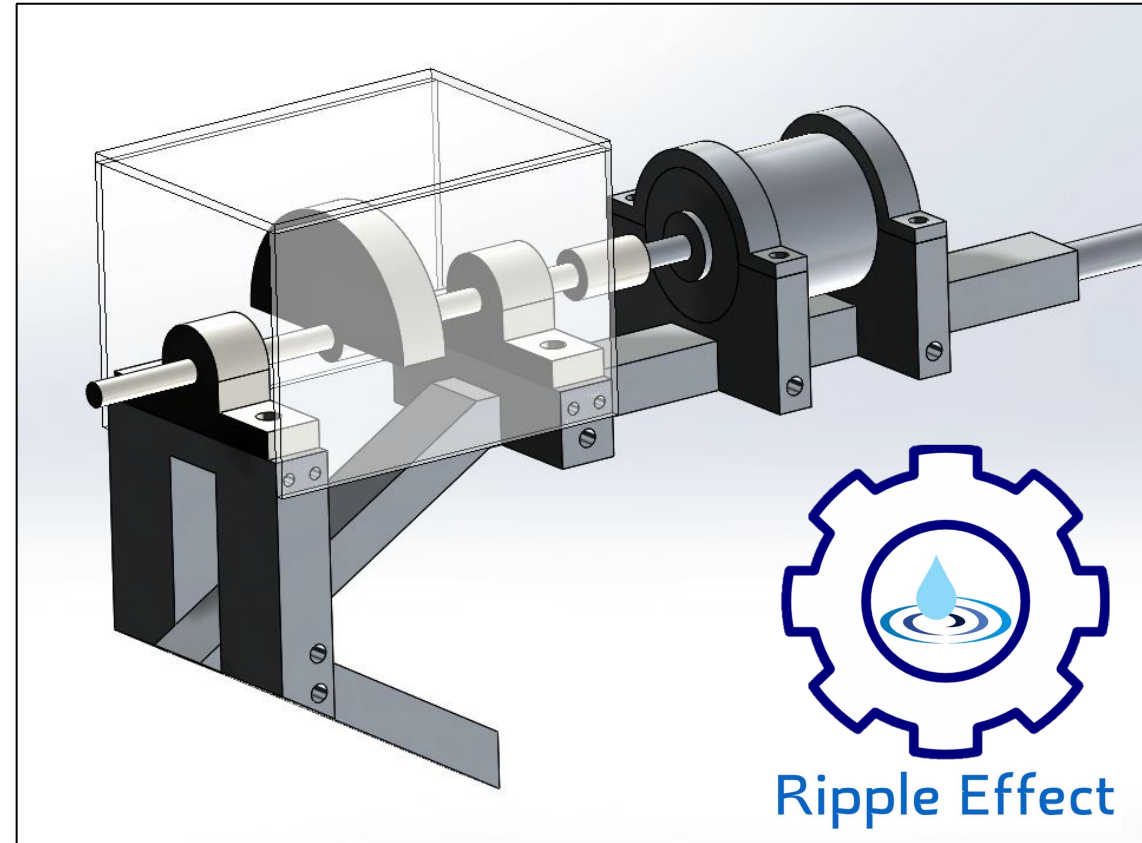


# SDII T9 – Design of a Mechanical Mesquite Bean Harvester & Collector

## Review 1



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# Branch Measurements



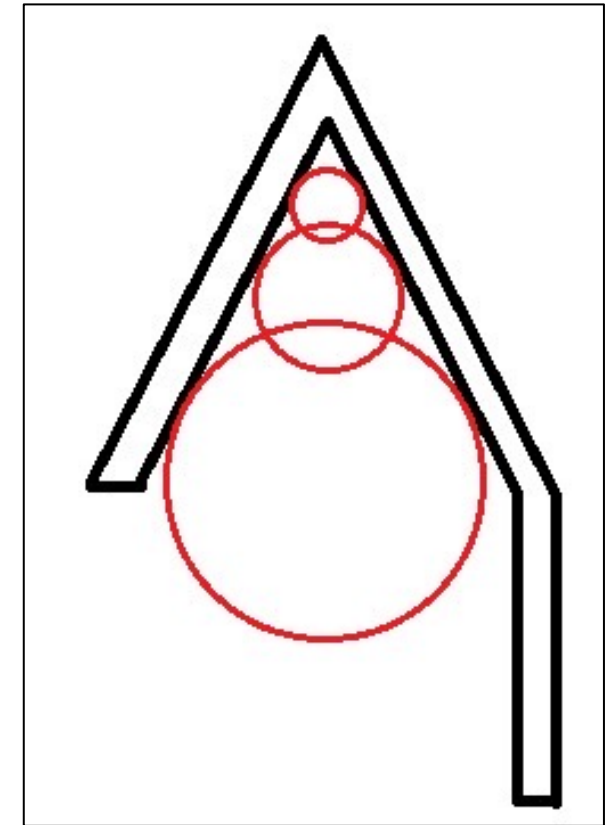
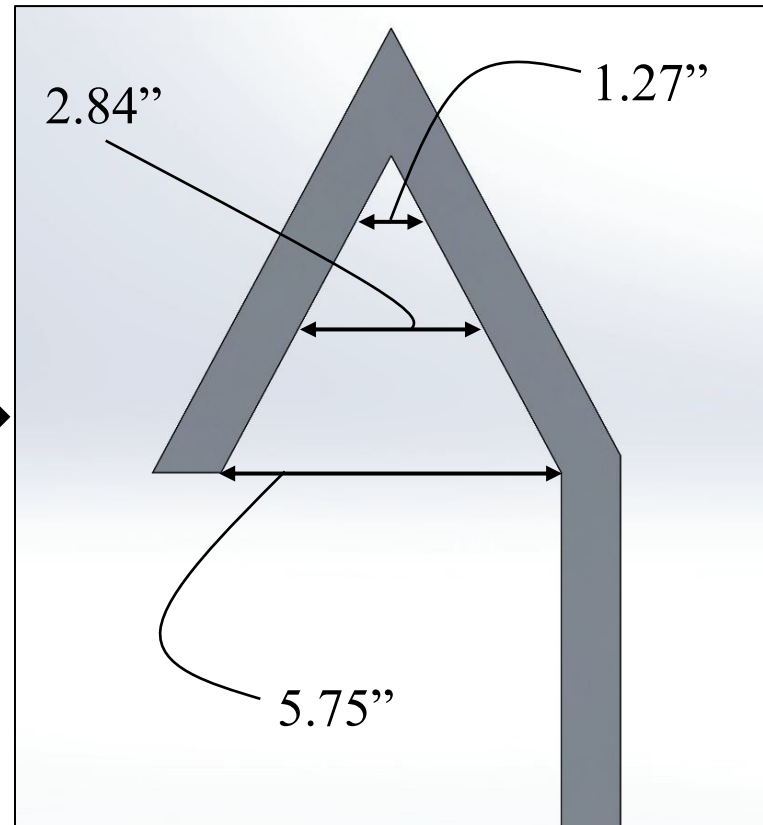
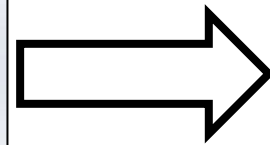
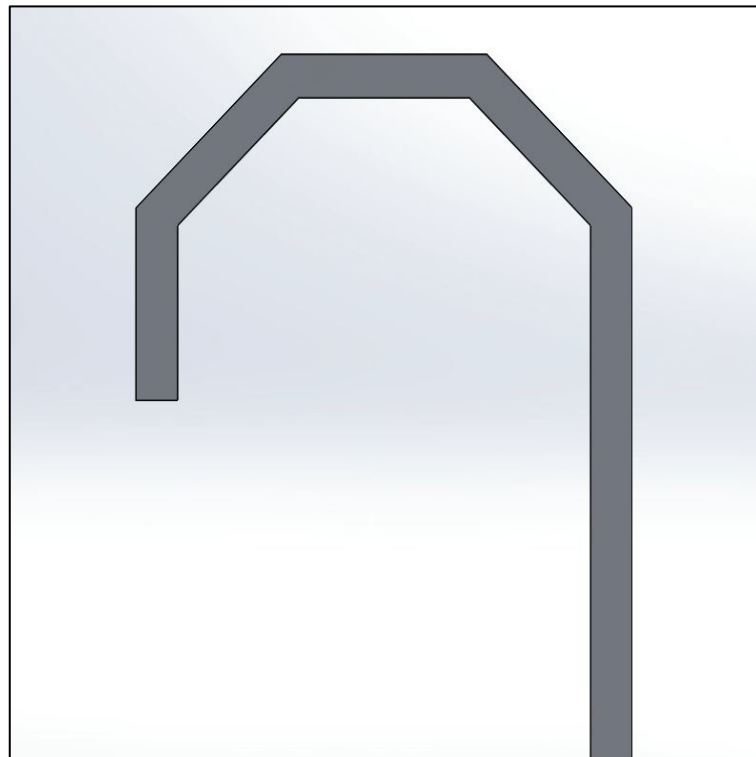
## Mesquite Tree Branch Diameter Data

Maximum	5.33''
Minimum	1.27''
Average	2.84''

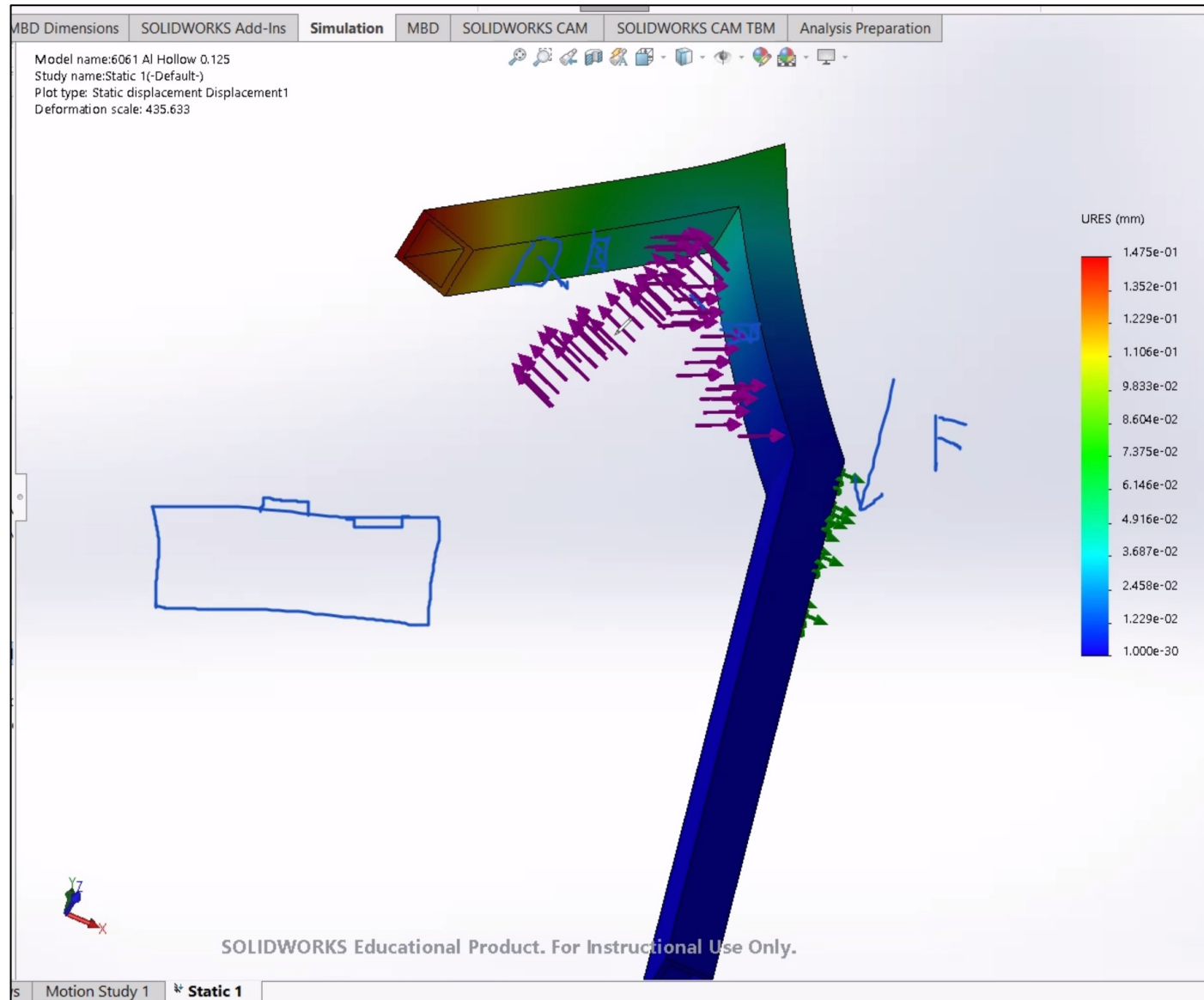
$$Diameter = \frac{Circumference}{\pi}$$



# Hook Redesign



# Finite Element Analysis



# Machining



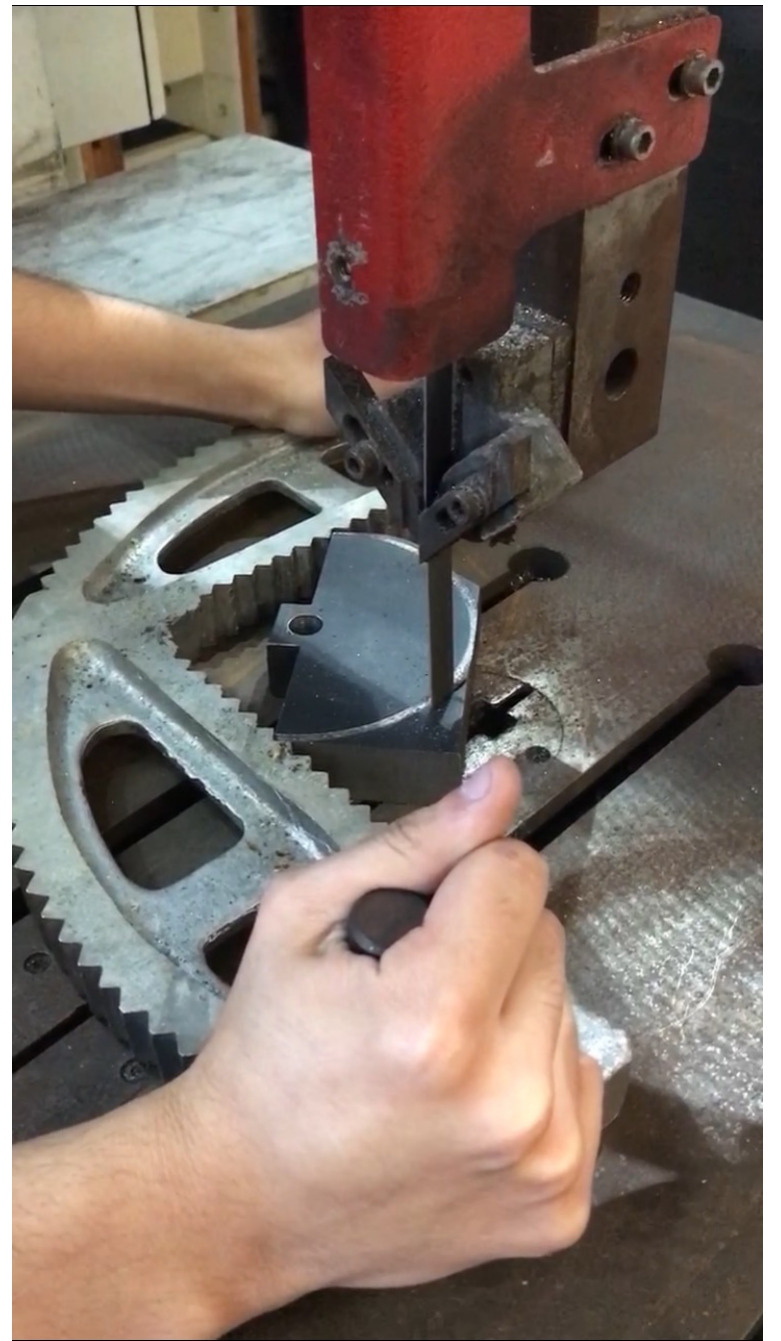
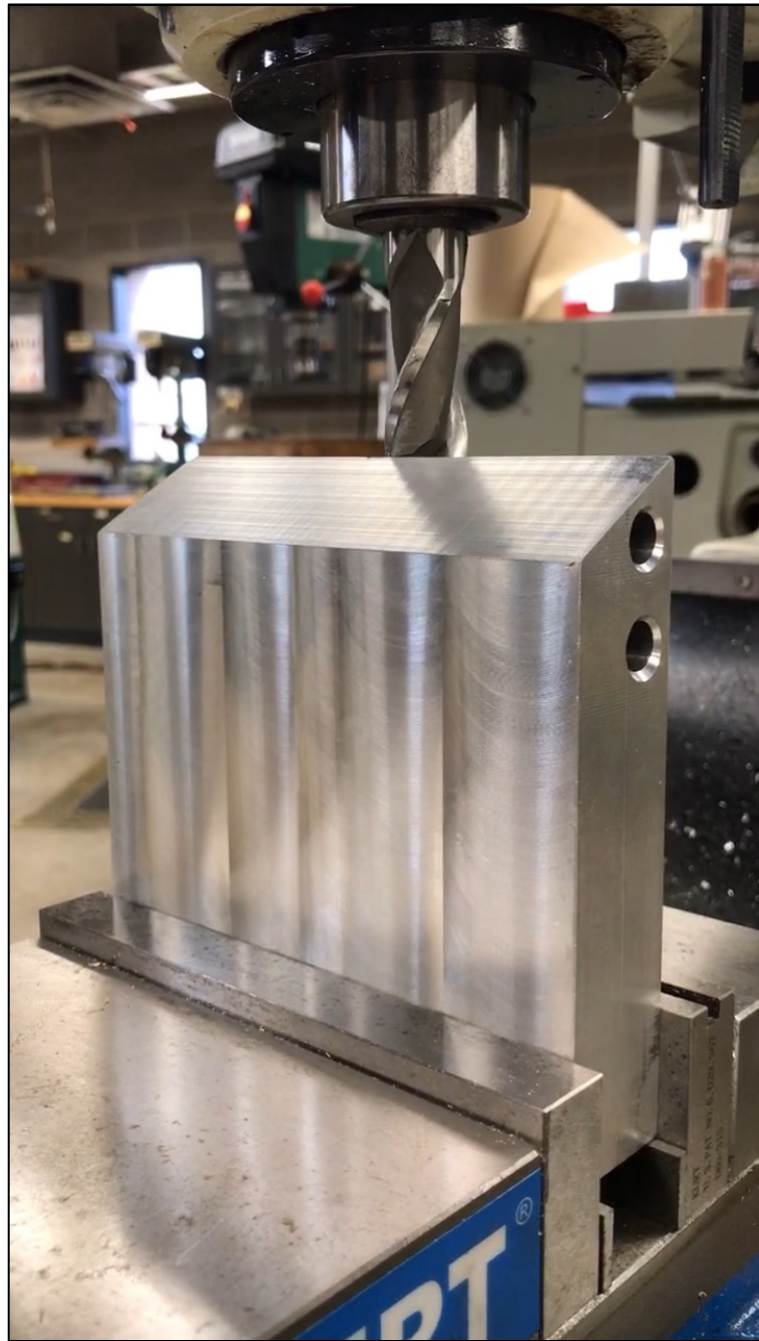
An endmill is used to cut off the excess aluminum from the upper motor mount (further machining is done with the belt sander).

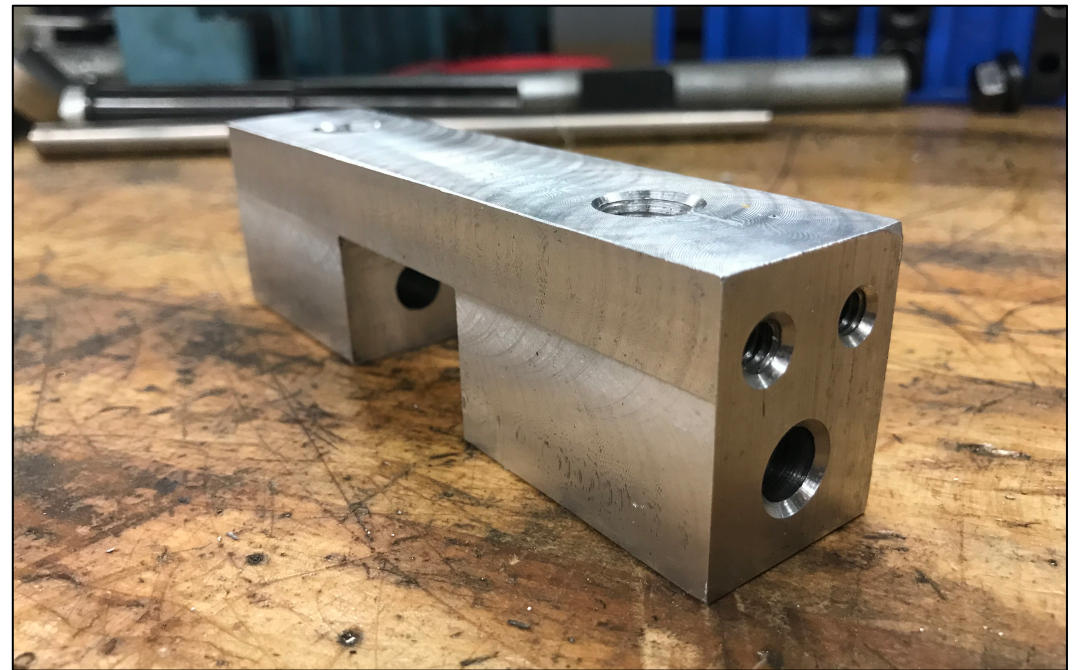
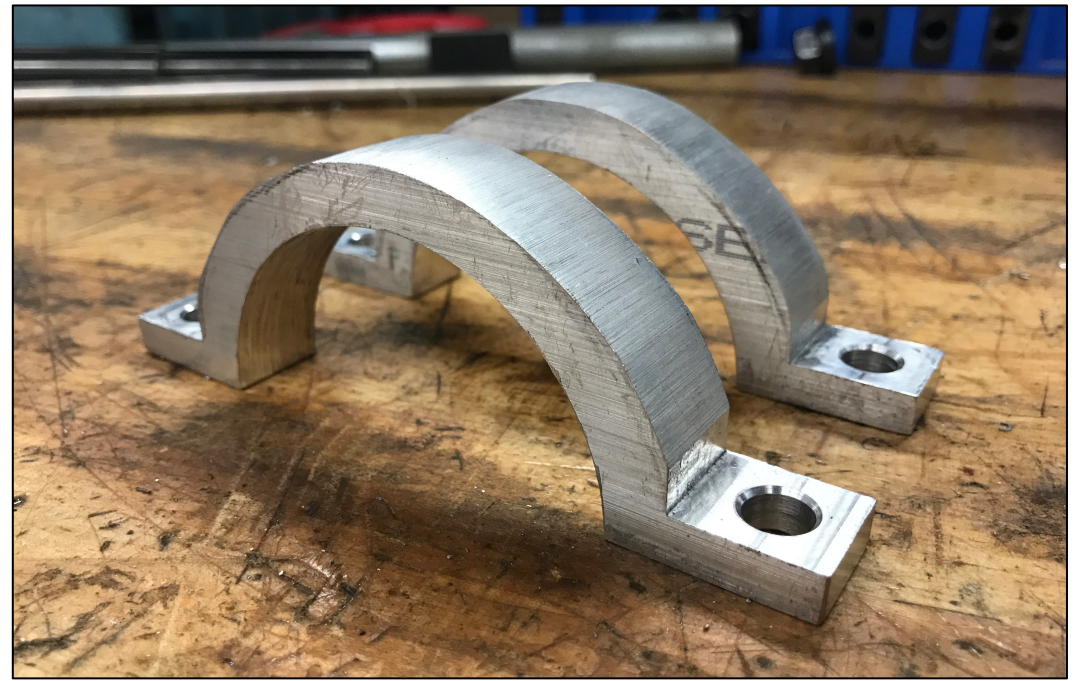
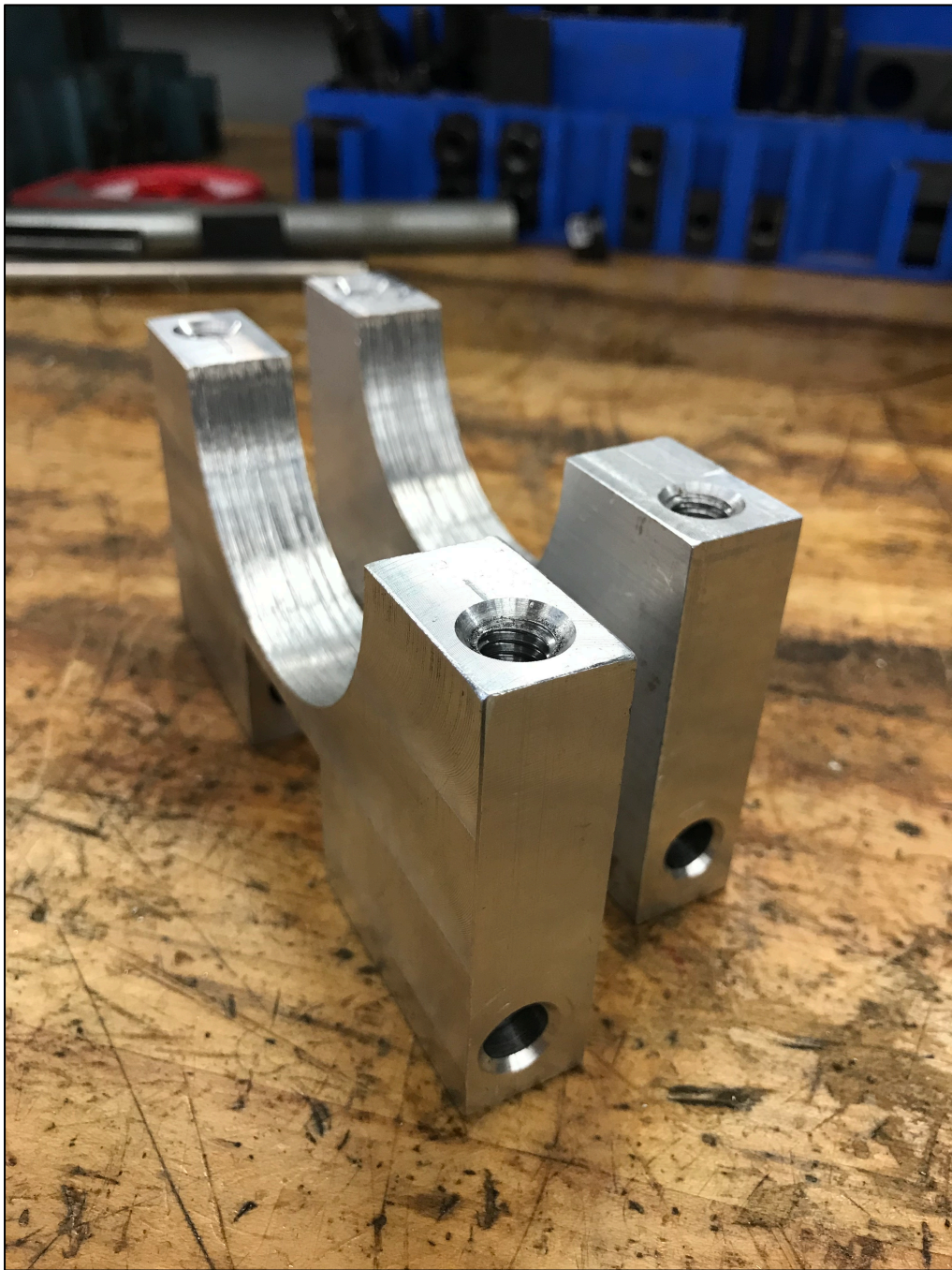


Offset mass being manufactured with the Milling machine; it's removing material to match the needed dimensions.



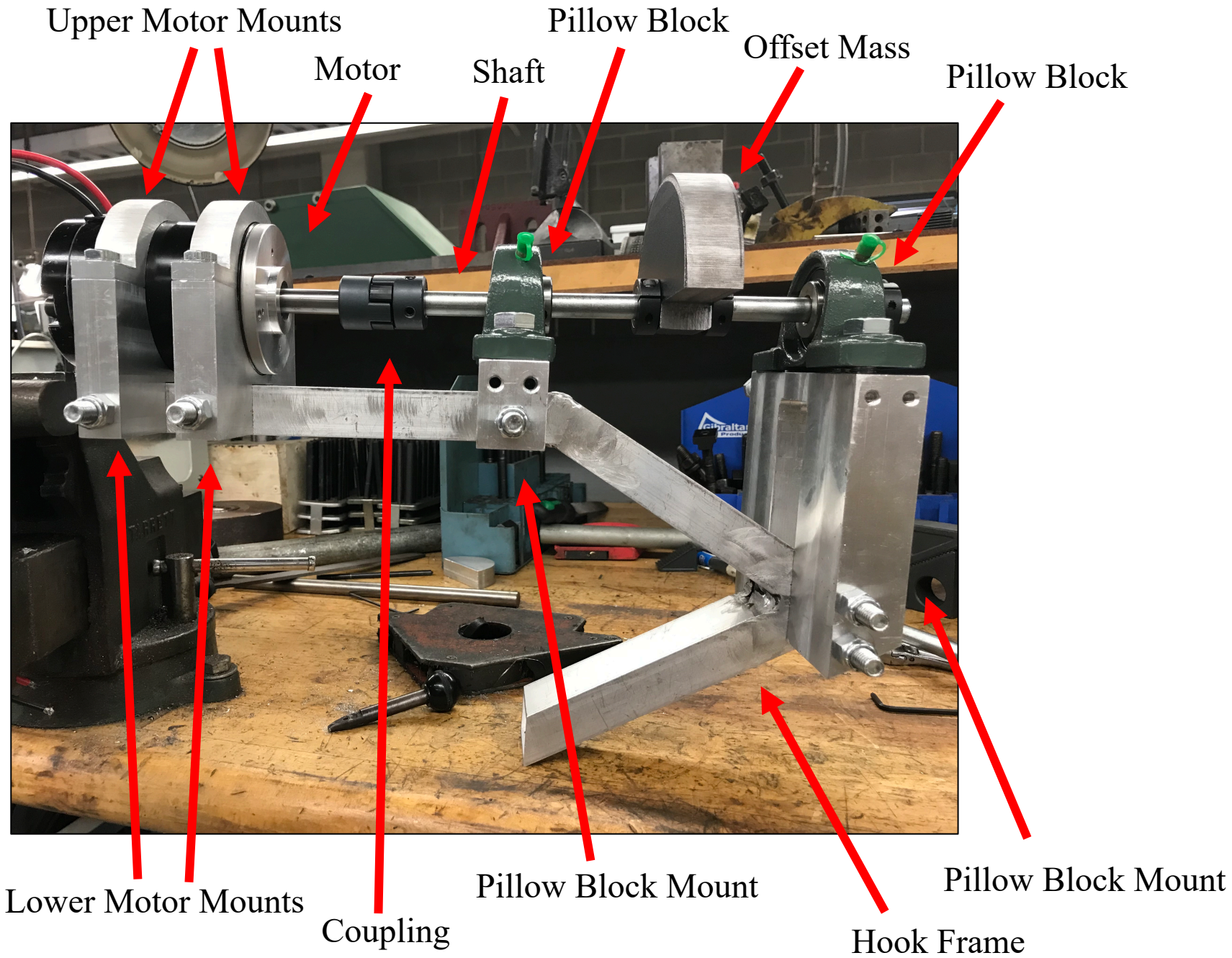
The Milling machine is used on the offset mass to mark, and later drill, a  $\frac{1}{2}$  inch diameter hole. This is where the shaft will be inserted.









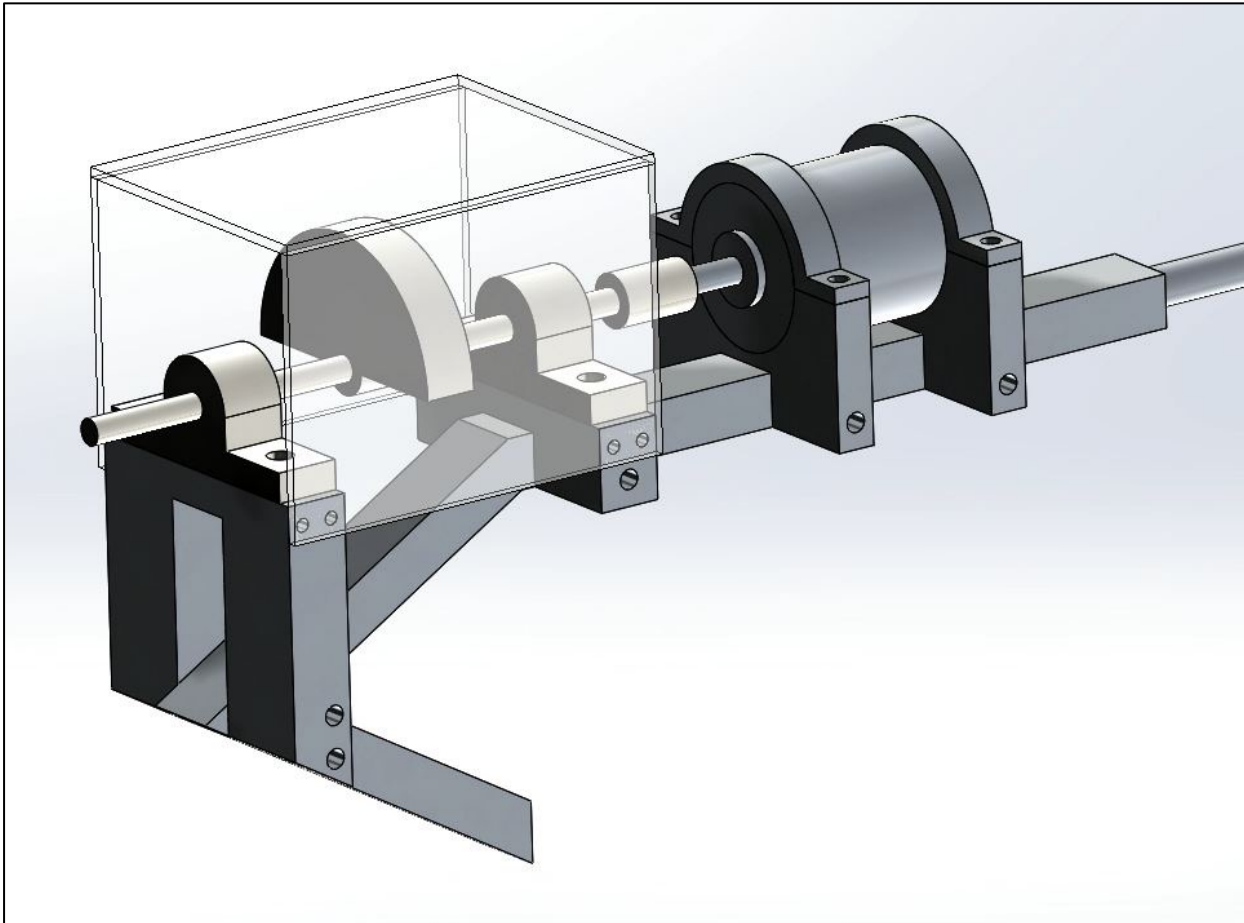


# Assembly

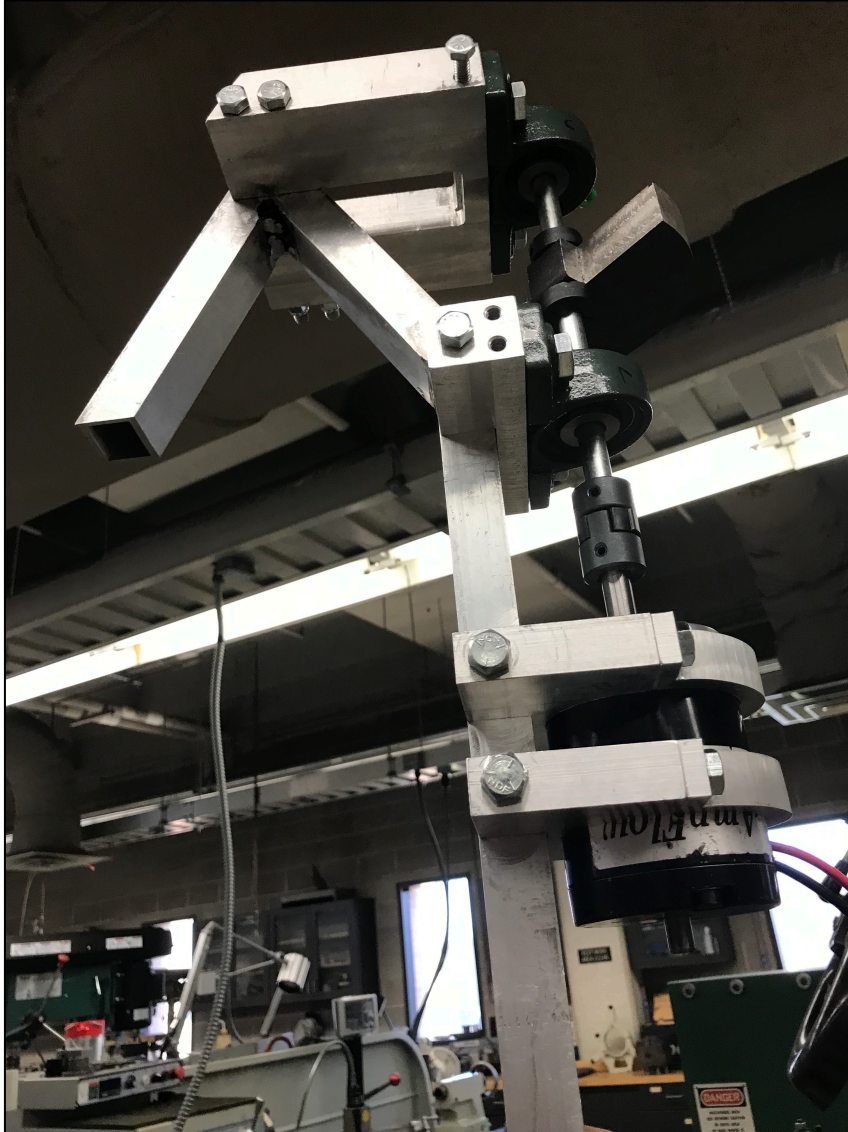
## Components

- Motor
- Lower Motor Mount (2x)
- Upper Motor Mount (2x)
- Coupling
- Pillow Block
- Pillow Block Mount (2x)
- Hook Frame
- Shaft
- Offset Mass

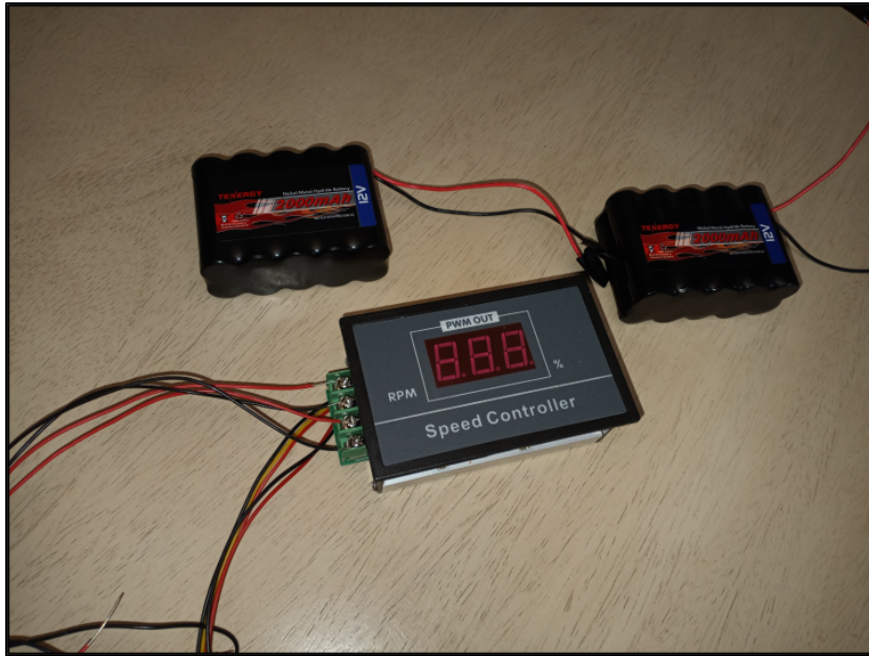
# Assembly



# Challenges



- Weight Savings
- Versatility in handling the hook assembly.
- Harvest Season Deadline (before mesquite beans are out of season).



## Next Up...

- Mounting Electronic Components (Battery, Speed Controller) onto Assembly.
- Designing and Building Battery Mount.
  - Testing on Mesquite Trees.



# Calculations

Offset Mass Material: 1020 Steel

1020 steel Density,  $\rho_{om} = 0.29 \text{ lbm/in}^3$

Offset Mass 1

$V = 5.83 \text{ in}^3$ ,  $m_o = 1.6907 \text{ lbm}$ ,  $e = 1.36 \text{ in}$ .

$$F_o(\omega_{n1}) = (1.6907 \text{ lbm})(1.36/12 \text{ ft})(50.571 \text{ rad/s})^2$$

$$F_o(\omega_{n1}) = 490.035 \text{ lbm} \cdot \text{ft/s}^2$$

NOTE:  $1 \text{ lbf} = 32.2 \text{ lbm} \cdot \text{ft/s}^2$

$$\frac{\text{lbm} \cdot \text{ft} \cdot \cancel{\text{rad}^2}}{\text{s}^2} \rightarrow \text{lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n1}) = 15.218 \text{ lbf}$$

$$F_o(\omega_{n2}) = (1.6907 \text{ lbm})(1.36/12 \text{ ft})(151.079 \text{ rad/s})^2$$

$$F_o(\omega_{n2}) = 4373.533 \text{ lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n2}) = 135.824 \text{ lbf}$$

Offset Mass 2

$V = 5.98 \text{ in}^3$ ,  $m_o = 1.71 \text{ lbm}$ ,  $e = 1.39 \text{ in}$ .

$$F_o(\omega_{n1}) = (1.71 \text{ lbm})(1.39/12)(50.571 \text{ rad/s})^2$$

$$F_o(\omega_{n1}) = 506.562 \text{ lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n1}) = 15.731 \text{ lbf}$$

$$F_o(\omega_{n2}) = (1.71 \text{ lbm})(1.39/12)(151.079 \text{ rad/s})^2$$

$$F_o(\omega_{n2}) = 4521.035 \text{ lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n2}) = 140.405 \text{ lbf}$$

Offset Mass 3

$V = 10.01 \text{ in}^3$ ,  $m_o = 2.86 \text{ lbm}$ ,  $e = 1.03 \text{ in}$ .

$$F_o(\omega_{n1}) = (2.86 \text{ lbm})(1.03/12 \text{ ft})(50.571 \text{ rad/s})^2$$

$$F_o(\omega_{n1}) = 627.805 \text{ lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n1}) = 19.497 \text{ lbf}$$

$$F_o(\omega_{n2}) = (2.86 \text{ lbm})(1.03/12 \text{ ft})(151.079 \text{ rad/s})^2$$

$$F_o(\omega_{n2}) = 5603.124 \text{ lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n2}) = 174.010 \text{ lbf}$$

Offset Mass 4

$V = 8.15 \text{ in}^3$ ,  $m_o = 2.32 \text{ lbm}$ ,  $e = 1.18 \text{ in}$ .

$$F_o(\omega_{n1}) = (2.32 \text{ lbm})(1.18/12 \text{ ft})(50.571 \text{ rad/s})^2$$

$$F_o(\omega_{n1}) = 583.434 \text{ lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n1}) = 18.119 \text{ lbf}$$

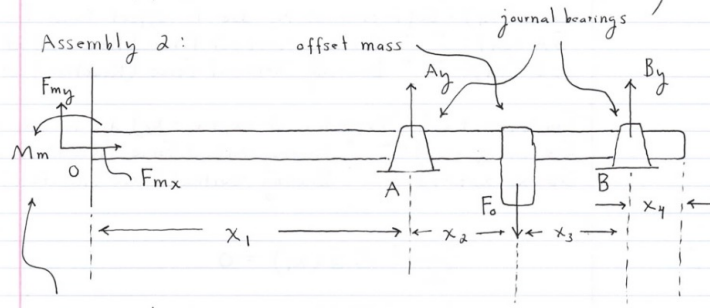
$$F_o(\omega_{n2}) = (2.32 \text{ lbm})(1.18/12 \text{ ft})(151.079 \text{ rad/s})^2$$

$$F_o(\omega_{n2}) = 5207.112 \text{ lbm} \cdot \text{ft/s}^2$$

$$\rightarrow F_o(\omega_{n2}) = 161.712 \text{ lbf}$$

# Calculations (Contd.)

## Pillow Block Forces (Assem. 2)



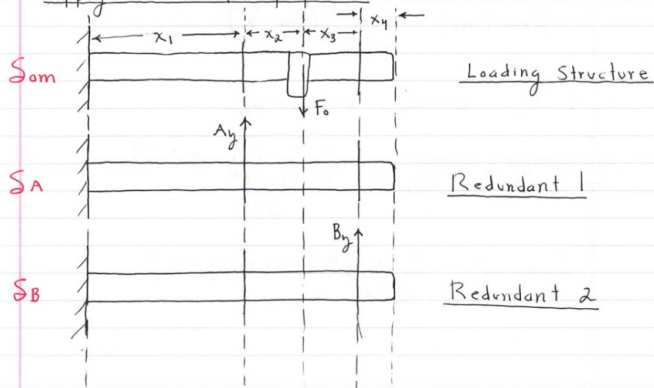
Motor (fixed)

$$x_1 = 5 \text{ in.}, x_2 = 3 \text{ in.}, x_3 = 3 \text{ in.}, x_4 = 1 \text{ in.}$$

for offset mass 3 :  $F_o (w_{n1}) = 19.497 \text{ lbf}$

# of Reactions : 5  
# of equilibrium eqns. : 3 } Statically Indeterminate

Apply Method of Superposition



$S_{om}(x_1)$ : "Deflection at  $x_1$  due to offset Mass Force."  
 $S_A(x_1)$ : " " Bearing Vertical Force (Reaction) at A.  
 $S_B(x_1)$ : " " Bearing Vertical Force (Reaction) at B.

$S_{om}(x_1+x_2+x_3)$ : "Deflection at  $(x_1+x_2+x_3)$  due to OM Force."  
 $S_A(x_1+x_2+x_3)$ : " " Bearing Vertical Force (Reaction) at A.  
 $S_B(x_1+x_2+x_3)$ : " " Bearing Vertical Force (Reaction) at B.

$$(eq. 1) \sum S(x_1) = 0$$

$$(eq. 2) \sum S(x_1+x_2+x_3) = 0$$

$$(eq. 1) \rightarrow S_{om}(x_1) + S_A(x_1) + S_B(x_1) = 0$$

$$(eq. 2) \rightarrow S_{om}(x_1+x_2+x_3) + S_A(x_1+x_2+x_3) + S_B(x_1+x_2+x_3) = 0$$

(concentrated load at any pt.)  

$$S_{om}(x_1) = \frac{P x^2}{6EI} (3a - x)$$

$$P = F_o, x = x_1, a = x_1 + x_2$$

Circular, Steel Shaft / Rod ( $d = 0.5 \text{ in.}$ )  
 $E = 30 \times 10^6 \text{ lb/in}^2, I = \frac{\pi d^4}{64}$

$$S_{om}(x_1) = \frac{F_o (x_1)^2}{6EI} (3(x_1+x_2) - x_1)$$

$$S_{om}(x_1) = \frac{(-19.497)(5)^2}{6(30 \times 10^6) \left(\frac{\pi \cdot 0.5^4}{64}\right)} \cdot (3(8) - 5)$$

$$\frac{1 \text{ lbf} \cdot \text{in}^2}{1 \text{ lbf} \cdot \text{in}^2} \cdot \frac{1}{1 \text{ in}^4} \cdot \text{in} = \text{in} \quad S_{om}(x_1) = -16.770 \times 10^{-3} \text{ in.}$$

(concentrated load at any pt.)  

$$S_A(x_1) = \frac{P x^2}{6EI} (3a - x)$$

$$P = A_y, x = x_1, a = x_1, E = \text{ " }, I = \text{ " }$$

$$S_A(x_1) = \frac{A_y x_1^2}{6EI} (3x_1 - x_1)$$

$$S_A(x_1) = \frac{A_y (5)^2}{6(30 \times 10^6) \left(\frac{\pi \cdot 0.5^4}{64}\right)} (3(5) - 5)$$

$$S_A(x_1) = (452.707 \times 10^{-6} \text{ in/lbf}) \cdot A_y$$

(concentrated load at any pt.)  

$$S_B(x_1) = \frac{P x^2}{6EI} (3a - x)$$

$$P = B_y, x = x_1, a = x_1 + x_2 + x_3, E = \text{ " }, I = \text{ " }$$

$$S_B(x_1) = \frac{B_y x_1^2}{6EI} (3(x_1+x_2+x_3) - x_1)$$

$$S_B(x_1) = \frac{B_y (5)^2}{6(30 \times 10^6) \left(\frac{\pi \cdot 0.5^4}{64}\right)} \cdot (3(11) - 5)$$

# Calculations (Contd.)

$$\sum B(x_1) = (1.268 \times 10^{-3} \text{ m/lbf}) B_y$$

(eg. 1)  $\rightarrow (-16.770 \times 10^{-3} \text{ in.}) + (452.707 \times 10^{-6} \text{ m/lbf}) A_y + (1.268 \times 10^{-3} \text{ m/lbf}) B_y = 0$

(concentrated load at any pt.)

$$\sum_{om} (x_1 + x_2 + x_3) = \frac{P a^2}{6EI} (3x - a)$$

$$P = F_0, \quad a = x_1 + x_2, \quad x = x_1 + x_2 + x_3, \quad E = \text{" "}, \quad I = \text{" "}$$

$$\sum_{om} (x_1 + x_2 + x_3) = \frac{F_0 (x_1 + x_2)^2}{6EI} (3(x_1 + x_2 + x_3) - (x_1 + x_2))$$

$$\sum_{om} (x_1 + x_2 + x_3) = \frac{(-19.497)(8)^2}{6(30 \times 10^6) \left( \frac{\pi \cdot 0.5^4}{64} \right)} \cdot (3(11) - (8))$$

$$\sum_{om} (x_1 + x_2 + x_3) = -56.489 \times 10^{-3} \text{ in.}$$

(concentrated load @ any pt.)

$$\sum A(x_1 + x_2 + x_3) = \frac{P a^2}{6EI} (3x - a)$$

$$P = A_y, \quad a = x_1, \quad x = x_1 + x_2 + x_3, \quad E = \text{" "}, \quad I = \text{" "}$$

$$\sum A(x_1 + x_2 + x_3) = \frac{A_y x_1^2}{6EI} (3(x_1 + x_2 + x_3) - x_1)$$

$$\sum A(x_1 + x_2 + x_3) = (1.268 \times 10^{-3} \text{ m/lbf}) A_y$$

$$\sum A(x_1 + x_2 + x_3) = \frac{A_y (5)^2}{6(30 \times 10^6) \left( \frac{\pi \cdot 0.5^4}{64} \right)} \cdot (3(11) - 5)$$

(concentrated load at any pt.)

$$\sum B(x_1 + x_2 + x_3) = \frac{P x^2}{6EI} (3a - x)$$

$$P = B_y, \quad x = x_1 + x_2 + x_3, \quad a = x_1 + x_2 + x_3, \quad E = \text{" "}, \quad I = \text{" "}$$

$$\sum B(x_1 + x_2 + x_3) = \frac{B_y (x_1 + x_2 + x_3)^2}{6EI} (3(x_1 + x_2 + x_3) - (x_1 + x_2 + x_3))$$

$$\sum B(x_1 + x_2 + x_3) = \frac{B_y (11)^2}{6(30 \times 10^6) \left( \frac{\pi \cdot 0.5^4}{64} \right)} \cdot (3(11) - 11)$$

$$\sum B(x_1 + x_2 + x_3) = (4.820 \times 10^{-3} \text{ m/lbf}) B_y$$

(eg. 2)  $\rightarrow (-56.489 \times 10^{-3} \text{ in.}) + (1.268 \times 10^{-3} \text{ m/lbf}) A_y + (4.820 \times 10^{-3} \text{ m/lbf}) B_y = 0$

$$\begin{bmatrix} (452.707 \times 10^{-6}) & (1.268 \times 10^{-3}) \\ (1.268 \times 10^{-3}) & (4.820 \times 10^{-3}) \end{bmatrix} \begin{bmatrix} A_y \\ B_y \end{bmatrix} = \begin{bmatrix} 16.770 \times 10^{-3} \\ 56.489 \times 10^{-3} \end{bmatrix}$$

$$\rightarrow A_y = 16.027 \text{ lb}, \quad B_y = 7.503 \text{ lb}$$

$$+\uparrow \sum F_y = 0; \quad F_{my} + A_y + B_y - F_0 = 0$$

$$\rightarrow F_{my} = -4.033 \text{ lb}$$

$$+\curvearrowright \sum M_0 = 0; \quad M_m + A_y(x_1) - F_0(x_1 + x_2) + B_y(x_1 + x_2 + x_3) = 0$$



# Questions



Ripple Effect